

# PaintersChoice

## PC-2XAS UNIVERSAL CLEARCOAT ACTIVATOR

PC-2XAS Premium Clearcoat Activator Slow is a high solids clearcoat activator that provides the highest gloss with exceptional clarity, and depth of image that out performs other clearcoat activators on the market today. This product is a premium clearcoat activator that should be used when the best possible finish needs to be obtained. Use this product when temperatures are in the 90 degree range.



Apply basecoat per manufacturers recommended instructions.  
Mix 4 parts **PC-Clearcoat** with 1 part **PC-2XAS Universal Clearcoat Activator Slow**.



For small jobs, such as doors and fenders, one tack coat of clear can be applied, followed by one full wet coat of clear with no flash time between coats. Tack coat must be applied evenly to achieve proper mil. thickness.



For maximum gloss appearance, apply one wet coat of clear. Allow a flash time of 10-15 minutes, followed with a second wet coat of clear.



**Dust free** in 5-15 minutes depending on weather conditions and activator used.  
**Tack free** in 20-40 minutes depending on weather conditions and activator used.  
**Force dry** after a 10 minute flash. Bake for 30 minutes at 140 °F



**Sand** PC-Clearcoat after 8-12 hours air dry.  
**Buff** PC-Clearcoat after 8-12 hours air dry.  
Use 1/2 ounce of **PC-81 Urethane Accelerator** per 32 ounces of activated clearcoat will substantially increase buff and delivery time.

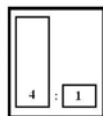


**Clean** HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed clear in spray gun longer than 2 hours. If using **PC-81 Urethane Accelerator**, clean spray gun and cup immediately.

### ACTIVATORS USED:

<b>PC2XAF</b>	<b>FAST</b>	<b>60°F</b>
<b>PC2XAN</b>	<b>NORMAL</b>	<b>70°F</b>
<b>PC2XAS</b>	<b>SLOW</b>	<b>80°F</b>
<b>PC2XAES</b>	<b>EXTRA SLOW</b>	<b>90°F</b>

**MIX 4 PARTS CLEAR  
WITH 1 PART ACTIVATOR.**



Painters Choice Technologies PC-2XAS Rev. 9/12  
866-228-6528

<b>Appearance:</b>	Clear liquid
<b>Flash point:</b>	<0°F TCC
<b>Pot life:</b>	3 hours at 75°F
<b>Gloss:</b>	92 Plus
<b>Mix Ratio:</b>	4:1
<b>Coverage 1 mil.:</b>	504 sq. ft.
<b>Weight Solids:</b>	37.5%
<b>Sprayability Viscosity:</b>	15 sec. #2 Zahn
<b>V.O.C.:</b>	RTS 4.2lbs./Gal mixed 4:1 with PC2X Activators.

Data shown above is with PC-21 Universal Clearcoat and PC-2XAS Activator